



# High Q Self-Resonant Structures for Wireless Power Transfer

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## Motivation



- Range and efficiency of wireless power transfer (WPT)
  - Impacts user experience
  - Limits the number of applications
- Theoretical maximum efficiency is  $\eta_{max} = \frac{(Qk)^2}{(1 + \sqrt{1 + (Qk)^2})^2}$ .
  - The magnetic coupling factor (k) decreases at long range
  - The quality factor (Q) of the resonant coils is a key metric for increasing range and efficiency.
- **Increase the range and efficiency of WPT by increasing the quality factor of the resonant coils**
  - **Without increasing the size of the coils**

## Limitations of conventional wireless coils



- Dominant loss is typically in the conductor
- Solid magnet wire:
  - Skin effect → most of conductor is not utilized
- Litz wire:
  - Twisting forces equal current sharing → good conductor utilization
  - Difficult to terminate → increased loss
  - Proximity effect → severe losses if strand diameter ( $d_s$ ) is not very small
    - Strand diameters  $< 2\delta$  is not an adequate design rule
    - AC resistance factor is given by\*  $\frac{R_{ac}}{R_{dc}} = 1 + \frac{(\pi n N)^2 d_s^6}{192\delta^4 b^2}$
    - Small strand diameters are expensive and are limited to  $\sim 32 \mu\text{m}$  (48 AWG)

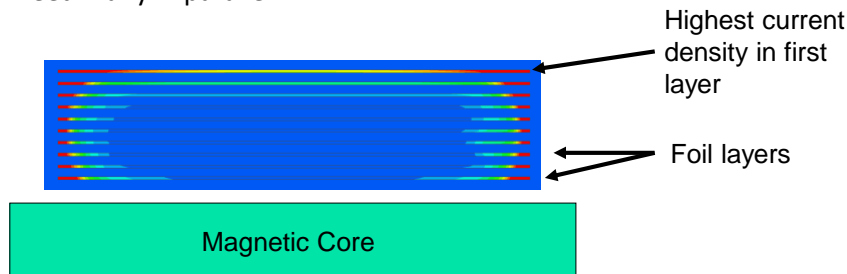
\*Sullivan, Charles R., and Richard Y. Zhang. "Simplified design method for litz wire." *Applied Power Electronics Conference and Exposition (APEC), IEEE, 2014.*

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## Thin foil layers

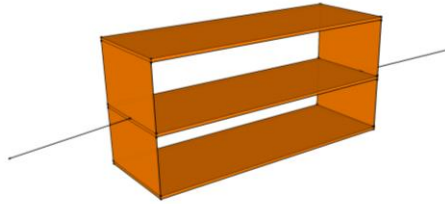


- Easy to get thickness  $\ll$  skin depth
  - Commercially available
  - Inexpensive
  - Freestanding foil down to  $\sim 6 \mu\text{m}$
- Thin layers have high dc resistance—need many in parallel.



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## Equal current sharing through capacitive ballasting



- Use capacitance between layers to accomplish two things:
  - Force equal current sharing between layers
  - Provide resonant capacitance

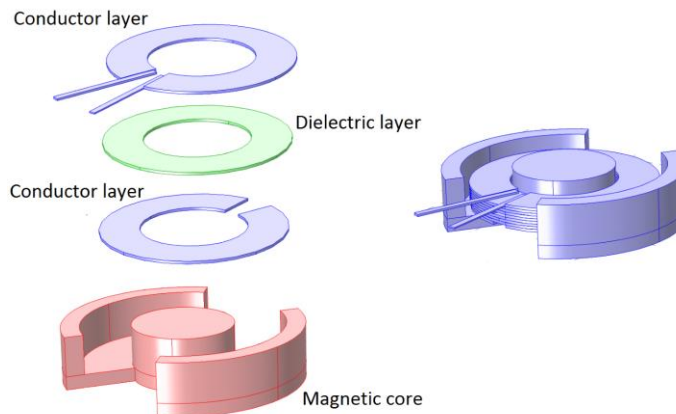
How to implement these concepts?

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## Self-resonant multi-layer structure\*



\* Patent Pending

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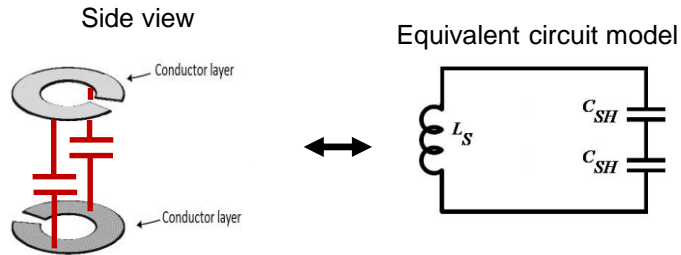


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## Operation principle – single section



- Each section:



- Inductive current loop
- Capacitive connection between foil layers through dielectric

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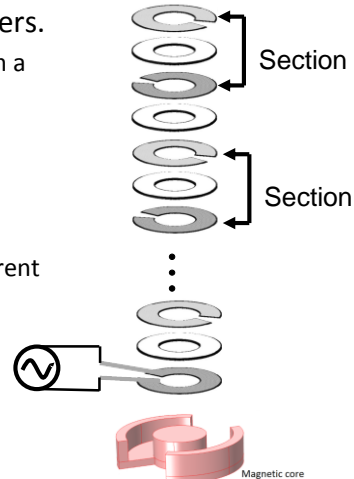


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## Operation principle – many sections



- Strong mutual coupling between all layers.
  - Each section capacitance is coupled to form a parallel LC resonator
  - Coupled section capacitance forces equal current sharing in each layer
  - Integrated capacitance eliminates high current terminations



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## Self-resonant multi-layer structure\*

- Benefits similar to litz wire
  - Good conductor utilization due to equal current sharing between many thin layers
- Overcomes issues associated with litz wire
  - Thin foil layers mitigate loss due to proximity effect
  - Integrated capacitance eliminates high-loss terminations

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\* Patent Pending

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## The challenge

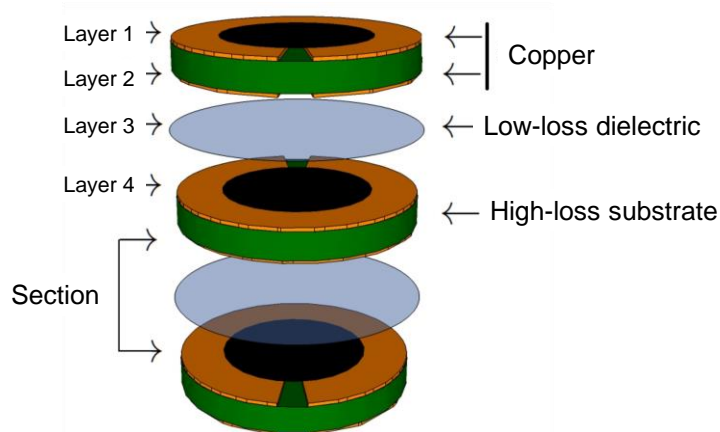
- High-Q → thin foil layers (5-15  $\mu\text{m}$ ) which are difficult to handle
  1. Copper laminated low-loss substrates
    - Low-loss relative to FR4/polyimide but not PTFE
    - Available materials are expensive
  2. Copper laminated high-loss PCB substrates (FR4/polyimide)
    - Available materials are inexpensive
    - High-loss makes this method not feasible
- ❖ **Contribution of this paper:** Develop a structure that incorporates the high-loss substrate into the self-resonant structure in order to handle thin foil layers without adversely impacting the Q.

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## Modified self-resonant structure



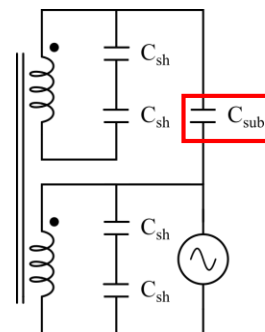
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## Modified self-resonant structure

- The capacitance in the substrate  $C_{\text{sub}}$  is not excited during resonance
- Thickness, dissipation factor, and dielectric constant of substrate do not impact the resonance
- Therefore we can use a high-loss substrate to support thin foil layers without impacting  $Q$



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## Loss modeling



- Loss models are used to create a design space (details in paper)
  - The winding resistance

$$R_{wind} = \frac{R_{LF}}{m} F_r \quad \leftarrow \text{ac resistance factor}$$

- ESR modeling dielectric loss

$$R_{dielectric} = \frac{2D_d}{mC_{sh} \omega} \quad \leftarrow \text{dielectric dissipation factor}$$

- ESR modeling core loss

$$R_{core} = \Re(j\omega L^*), \text{ where } L^* = \frac{1}{\mathcal{R}_c^* + \mathcal{R}_a} \quad \leftarrow \text{complex core reluctance}$$

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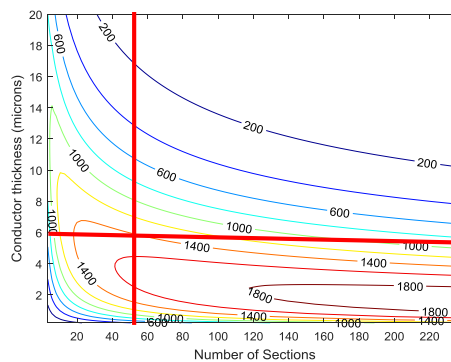
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## Prototype design space



6.78 MHz Structure Design Space

- 6.6 cm pot core made from Fair-Rite 67 material
- 48 sections
- 6  $\mu\text{m}$  copper\*
- 25  $\mu\text{m}$  polyimide\*
- 25  $\mu\text{m}$  PTFE dielectric\*



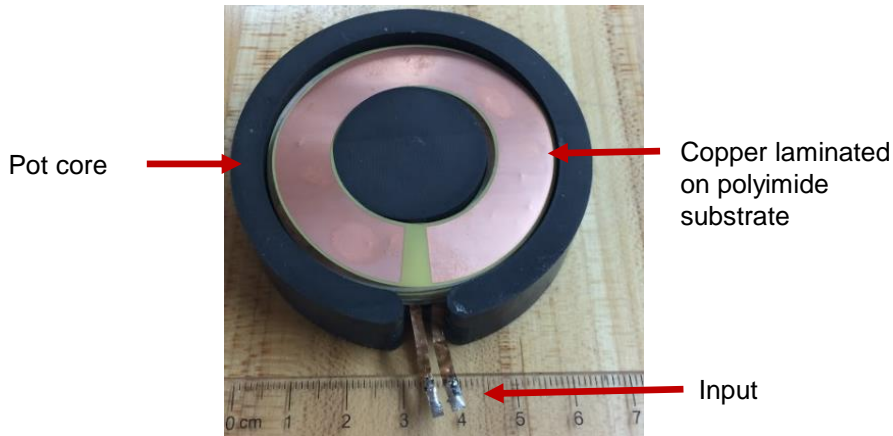
\* Selected based on availability and ease of handling

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## Prototype



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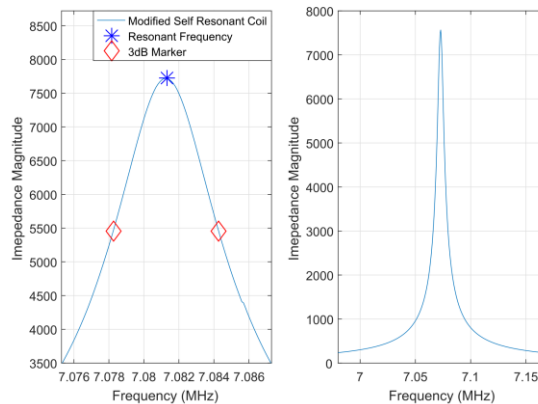


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## Experimental data



- $Q = 1177$
- Diameter (D) = 6.6 cm
- $Q_d = \frac{Q}{D} = 178 \text{ cm}^{-1}$
- $Q_d$  is > 6x larger than that of litz designs in the literature
- Matches within 15% of theory.



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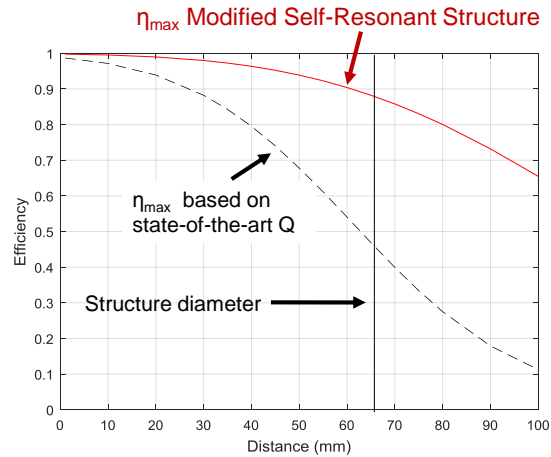
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## Wireless power transfer efficiency versus distance



- $\eta_{max} = \frac{(Qk)^2}{(1 + \sqrt{1 + (Qk)^2})^2}$
- **Modified Self-Resonant Structure**
  - Experimental Q
  - k from FEA of magnetic core
- Baseline for comparison
  - State-of-the-art Q from literature
  - Same magnetic core



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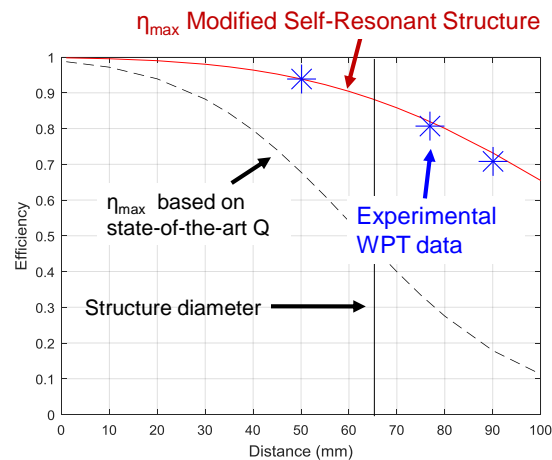


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## Wireless power transfer efficiency versus distance



- Experimentally validated wireless power transfer between two modified self-resonant structures
- 2x range with  $\eta > 94\%$
- $\eta > 80\%$  at 7.5 cm
- $\eta > 70\%$  at 9 cm

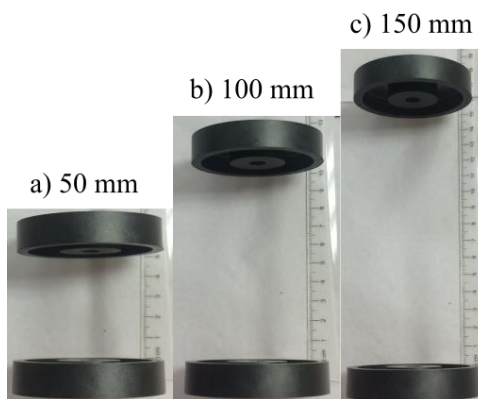


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## Performance comparison



New Structure ( $\eta\%$ )	94%	65%	25%
State-of-the-art ( $\eta\%$ )	67%	11%	2%

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## Conclusion



- Increase the range and efficiency of WPT by decreasing the energy dissipated in the resonant coils
- The self-resonant structure accomplishes this, but the thin foil layers are difficult to handle
- Modified self-resonant structure
  - Allows thin foil layers to be laminated on high-loss but low-cost substrates
  - High-loss substrates does not contribute to loss
  - Experimental Q is 1177 despite structure diameter of 6.6 cm
    - 6x improvement over state-of-the-art
  - Experimental wireless power transfer setup
    - 2x range with  $\eta > 94\%$
- Multilayer self-resonant structures can also be used for resonant power conversion (paper ID 1669)

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